



M 40 POWER (SIZE 1,5)

Crimping, Assembly and Disassembly of Contacts



Crimping

- // For 2 mm contacts strip wire ends 7 mm (.28"), for 3,6 mm contacts strip wire ends 10 mm (.39")
- // Dial appropriate setting of crimp tool
- // Push crimp contact into opening of crimping tool
- // Insert stripped wire into the funnel shaped end of the crimp contact
- // Squeeze handles of crimping tool together connect contact to wire

Assembly

Remove crimped assembly and pull on wire to test connection. Push into desired position of insert.

Note: It is recommended to assemble the large contacts first.

Disassembly of Contacts from Insert

A small screwdriver is needed to remove the contacts from the insert.

- // Release the white ring by a screwdriver out of the insert
- // Move the misplaced contacts out of the insert
- // Enter the ring back into the insert
- // Push the contacts back into insert

Shielding

- // Assemble strain relief insert with insert
- // Fold stranding of the shield back over the first O-Ring of the strain relief insert
- // Cut back the overextending braid



The stranding of the shield is not allowed to touch the second O-Ring. Otherwise the assembly may not be proof.

